

## \*Installation Instructions for Tread-Match Products\*

1. **INSPECT THE EXISTING STAIRCASE BEFORE INSTALLATION FOR ANY MOVEMENT OR DAMAGE. THE EXISTING STAIR SYSTEM MUST BE SECURE TO PREVENT DAMAGE TO THE NEW VINYL TREADS.**
2. Carefully unbox material and promptly inspect for any damage. If any damage is discovered, set the material aside and contact your local distributor.
3. Suggested Tools for installation: A tape measure, marking tool, sliding compound miter saw, table saw, stair jig, a **3/16" V-Notch Trowel**. And a good quality **Silane-Based Adhesive**.

### \* Boxed Treads\*

4. Starting at the bottom step, measure the length of each existing tread individually.
5. Cut each side of the new tread according to the measurements, do not make them too tight, and number each new tread to match the existing pre numbered treads.
6. Measure the depth of the existing tread from the riser to the front of the existing radius.
7. Cut the factory side of the new tread to the appropriate depth.
8. After all new treads are cut to size and numbered, make sure that existing tread surfaces are free and clear of all dirt and debris and are ready for adhesive to be applied. (**Use Additional Glue On The Radius**)
9. Starting at the bottom step, apply a good quality **Silane Based Adhesive** using a full spread method and install the matching numbered tread one at a time. **ALL THE TREADS FIRST THEN ALL THE RISERS!**
10. **DO NOT USE A HAMMER OR Mallet TO BANG IN PLACE!** If cut correctly, the new treads should slide into place fitting firmly over the existing bullnose of the existing tread. (**Use Additional Glue On The Radius**)
11. **AFTER ALL THE TREADS ARE INSTALLED,** Repeat the measuring, numbering, and cutting process for all the riser material. Riser material can be the matching Luxury Vinyl or 3/8" or less MDO, MDF, or Pre-Primed-Plywood.
12. Starting again from the bottom step, install each riser using a quality **Silane Based Adhesive** and pin nail if applicable.
13. After installation is complete, use the appropriate color caulk to tighten up any gaps that may arise during installation.
14. Follow all recommended drying and cure times of the adhesive used before allowing normal traffic on the new steps.

### \*Open Treads\*

Start at the bottom of the existing staircase. Measure the length of the existing tread from the stringer to the mitered corner and cut the flat side of the new vinyl tread according to the measurement. Measure the depth of the step from the riser to the existing radius and cut the factory side of the new tread to the appropriate depth. Number and measure each step individually, as the stairs can vary from step to step. Each new returned tread will have a front pre mitered 16-inch return & a small back return in the box that will allow the installer to make the return into the stringer. **ALWAYS DRY FIT YOUR STEP AND RETURNS BEFORE GLUING THE PIECES TOGETHER.** We suggest using a gel super glue on the mitered corners to get them tight. Let the glue dry, then fully spread the glue over the entire existing tread and slide the new vinyl tread on as one piece. **AGAIN, DO ALL THE TREADS FIRST THEN FOLLOW UP WITH ALL THE RISERS!**

Scan below for Installation Instruction Video

