

TREAD-MATCH® INSTALLATION INSTRUCTIONS

PRE-INSTALLATION

- Inspect the existing staircase for movement, damage, or structural issues. The existing staircase must be secure & flat before installation to prevent damage to the New Vinyl Treads.
- Carefully unbox all materials and inspect for shipping or manufacturing damage. If damage is found (TAKE PHOTO'S) set the material aside and contact your distributor immediately.
- Removal of existing padding is solely at the discretion of the end user. (See Warranty)
- Recommended tools and materials: • Tape measure • Marking tool/pencil • Sliding compound miter saw • Table saw • Stair jig • 3/16" V-notch trowel • **Quality Silane-Based Adhesive • (NO LIQUID NAILS OR PL GLUE)**

BOXED TREAD INSTALLATION

5. Starting at the bottom step, measure each existing tread individually.
6. Cut each new tread to length. Do not cut too tightly. Number each tread to correspond with the existing step.
7. Measure the tread depth from the riser to the front of the existing bullnose/radius.
8. Cut the factory side of the new tread to the required depth.
9. Once all treads are cut and numbered, ensure all existing tread surfaces are clean, dry, and free of dirt or debris.
10. Riser material may consist of matching luxury vinyl, 3/8" or thinner MDO, MDF, or pre-primed pine. **Minor trimming of the tread's underside radius may be required to accommodate variations in riser thickness and ensure a tight fit against the existing bullnose.** Measure and cut each riser individually, as dimensions may vary slightly from step to step. Secure risers with adhesive and pin nails, if applicable.
11. Beginning at the bottom step, apply a full spread Silane-Based Adhesive using a 3/16" V- Notch trowel and install the matching numbered tread.
12. Properly cut treads should slide firmly into place over the existing bullnose. Apply additional adhesive to the radius/bullnose area. **(DO NOT USE HAMMER OR MALLET)**
13. **MAKE SURE THE NEW VINYL TREADS FIT FIRMLY TO THE EXISTING BULLNOSE.**
14. After installation, use a color-matched caulk to fill and finish any gaps.
15. Follow all adhesive manufacturer drying and cure-time recommendations before allowing normal foot traffic.

OPEN TREAD INSTALLATION

ALL PIECES ARE NUMBERED AND TEST FITED PRIOR TO BOXING

Starting at the bottom step, measure the existing tread from the stringer to the mitered corner and cut the flat side of the new tread accordingly. Measure from the riser to the front radius and cut the factory side to the proper depth. Measure and number each tread individually, as stair dimensions may vary.

Each returned tread includes a pre-mitered 16" front return and a small rear return piece for termination into the stringer.

The installer is responsible for mitering the back side of the 16" return where it returns into the stringer as this measurement varies.

ALWAYS DRY FIT ALL TREADS AND RETURNS BEFORE ASSEMBLY. DO NOT INSTALL THE RETURNS AFTER THE STEP HAS BEEN INSTALLED. USE QUALITY GEL SUPER GLUE TO SECURE MITERED CORNERS AND ALLOW THE GLUE TO CURE. APPLY A FULL SPREAD SILANE-BASED ADHESIVE TO THE EXISTING TREAD AND INSTALL THE ASSEMBLED TREAD AS ONE PIECE.